

PRODUCT CODE	TİSLAMİD A 15 D03 F01 K04 R01
PRODUCT DESCRIPTION	PA6, 15% GLASS FIBER REINFORCED, FLAME RETARDANT (RoSH COMPLIANCE), IMPACT MODIFIED, NATURAL

PHYSICAL	PROPERTIES	CONDITION	STANDARD	UNITS	VALUE
	DENSITY	-	ISO 1183	g/cm ³	1.25-1.28
	MOLDING SHRINKAGE	PARALLEL	ISO 294-4	%	0.2
	MOISTURE CONTENT	-	ISO 15512	%	<0.2

MECHANICAL	PROPERTIES	CONDITION	STANDARD	UNITS	VALUE
	YIELD STRENGTH	+23°C	ISO 527-2	MPa	70-80
	TENSILE STRESS AT BREAK	+23°C	ISO 527-2	MPa	70-80
	TENSILE STRAIN AT BREAK	+23°C	ISO 527-2	%	>2
	TENSILE MODULUS	+23°C	ISO 527-2	MPa	4500-5500
	IZOD IMPACT STRENGTH, NOTCHED	+23°C	ISO 180/A	kJ/m ²	16-22
	IZOD IMPACT STRENGTH, NOTCHED	-30°C	ISO 180/A	kJ/m ²	-

THERMAL	PROPERTIES	CONDITION	STANDARD	UNITS	VALUE
	VICAT SOFTENING TEMPERATURE	50 N	ISO 306	°C	185
	HEAT DEFLECTION TEMPERATURE	0,45 MPa	ISO 75	°C	190
	HEAT DEFLECTION TEMPERATURE	1,80 MPa	ISO 75	°C	165
	MELTING TEMPERATURE	10 K/min	ISO 11357	°C	225
BALL PRESSURE TEST	-	ISO 60695-10-2	-	-	

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ELECTRICAL&FLAMMABILITY	PROPERTIES	CONDITION	STANDARD	UNITS	VALUE
	FLAME RATING	0,75 mm	UL 94	-	HB
	FLAME RATING	1,6 mm	UL 94	-	HB
	GLOW WIRE FLAMMABILITY INDEX	3 mm	IEC 60695	°C	760
	GLOW WIRE FLAMMABILITY INDEX	1,6 mm	IEC 60695	°C	760
	GLOW WIRE IGNITABILITY TEMPERATURE	2 mm	IEC 60695	°C	-
	COMPARATIVE TRACKING INDEX	Solution A	ISO 60112	Volt	-
	VOLUME RESISTIVITY	-	IEC 60093	Ohm.cm	1E+14
	SURFACE RESISTIVITY	-	IEC 60093	Ohm	1E+15

INJECTION PROCESS	ÖZELLİKLERİ	BİRİM	DEĞER
	PREDRYING TEMPERATURE	°C	100-120
	PREDRYING TIME	Hours	3-4
	MELTING TEMPERATURE	°C	230-250
	NOZZLE TEMPERATURE	°C	210-230
	PRE- 3 REGION TEMPERATURE	°C	240-260
	MID-2 REGION TEMPERATURE	°C	240-260
	AFT-1 REGION TEMPERATURE	°C	240-260
	MOLD TEMPERATURE	°C	50-90
	HOLD PRESSURE	MPa	50-100

Data are based on dry conditions

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must assure themselves that the material as subsequently processed meets the needs of their particular product or use. It is the sole responsibility of the users investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Call Customer Services for the appropriate Material Safety Data Sheets (MSDS) before attempting to process our products.